

Energy Performance Contracting in der Industrie – wie funktioniert es?

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eu.bac is the European Building Automation and <u>Controls Association</u>. It represents the major European manufacturers of products and systems for home and building automation. eu.bac has founded the European Association of Energy Services Companies (eu.esco) for promoting Energy Performance Contracting as the economically sustainable solution for improving the energy performance in existing buildings.



EPC project process / business model (in principal)



Approx analysis	Detailed analysis and concept	Implementation	Guarantee periode	
Collection of data and evaluation of potential savings	Design of measures and determination of baseline	Execution of measures and verification of savings	Inspection, maintenance and continouse measuring and verification of savings	End of contract period
?				
Î		Savings	Savings to fund investment and <u>direct benefit</u>	
			EPC provider share	Direct benefit
Current energy	/ cost		Reduced energy cost	

Duration of program

Process for EPC project – focus industry



 In-depth understanding of manufacturing requirements and auxiliary processes Identification of optimization potential and measures Auxiliary processes Build up knowledge about the use of inbound energy sources: Electricity, Gas, Process heat, Steam, Compressed air, etc. Analysis of energy balance Review environmental data Review environmental data Review environmental data Review environmental data Identification of optimization potential and measures Identification of optimization potential and measures Identification of optimization potential and measures Focus on the sites with most impact on profitability Consider national regulations and government subsidies Recommended action plan Estimation of monetary savings Estimation of monetary savings Infrastructure Infrastructure 	Production Process analysis	Selection 2	Energy Health check 3	Energy Analysis	Implemen 5 tation
 Build up knowledge about the use of inbound energy sources: Electricity, Gas, Process heat, Steam, Com- pressed air, etc. Analysis of energy balance Review environmental data Review environmental data Consider national regulations and government subsidies Consider national regulations and government subsidies Consider national regulations and government subsidies Detect saving potential Benchmarking (internal / external) Recommended action plan Estimation of monetary savings Production Training and awareness 	 In-depth understanding of manufacturing requirements and auxiliary processes 	 Identification of optimization potential and measures 	 Assessment of all energy relevant processes Executive interview 	 Implementation proposal Development of measures 	 Transformation of potential savings into cost reduction
	 Build up knowledge about the use of inbound energy sources: Electricity, Gas, Process heat, Steam, Com- pressed air, etc. Analysis of energy balance Review environmental data 	 Focus on the sites with most impact on profitability Consider national regulations and government subsidies 	 Opportunities to increase Energy Efficiency Detect saving potential Benchmarking (internal / external) Recommended action plan Estimation of monetary savings 	 Detailed technical and economical feasibility study Overview of energy savings p.a. Holistic implementation concept Technology People Production Infrastructure 	 Reduce energy bill and production costs Guaranteed and sustainable results Continuous benchmarking Ongoing measurement and verification Ongoing optimization Training and awareness

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The path forward \rightarrow



Clear Goals	Define clear financial, performance, savings or other goals and any other metrics of success and benefit	Ð
Whole-Facility Approach	Consider / approach all potential opportunities (Projection of energy demand & corporate requirements, development of energy markets, regulatory developments & future trends, technology options & innovations	
Transparent Baseline	Baseline developed in collaboration with building staff, understood and agreed upon by all parties involved	
Lifecycle Cost Analysis	Consider energy, operational, and maintenance savings as well as revenue streams from incentives and compliance risks	
Benefit:	Gain optimal balance of innovation and cost-effectiveness and be prepared for the future	
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The path forward



Sound Investment Proposal	Cost overview and guaranteed savings allows to make investment decisions with confidence. Involve a consultant for verifications.	
Guaranteed Performance	Provide certainty that the installation will perform over periods $ ightarrow$ up to 15 years	
In-dept commissioning	Realize the full efficiency gain from new and existing systems	
Monitoring, measurement, verification	Ongoing monitoring-based commissioning should also be considered	
Benefit:	Project will be executed and perform as designed; operations, maintenance, repair and replacement are secured	
Unrestricted eu.esco 2019 Page 6 April 2019		Volker Dragon

Identification of optimization potential and measures - real example





The "Buying-Center" on <u>customer</u> side

- Sustainable operation of buildings
- Resident satisfaction
- Costs / value of buildings
- Lifecycle costs guarantee
- Reduction of costs
- Meeting service levels
- Standardization of services
- Approval of financial solution
- Compliance to company guidelines
- Mandate of final go-ahead
- Carbon footprint
- Sustainability targets
- Optimization of media purchasing





- Reliable production
- Short ROI (< 4 Jahre)
- Reduction of costs per unit
- Performance assurance
- High rate of return
- Low capital consumption
- Low risk Investment
- High availability of components
- Process improvement
- Quality of production
- Site certification
- Reporting environmental performance

Various stakeholders have different interests

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Energy savings partnership between Siemens and the Aller-Weser-Klinik in Achim, Germany







Aller Weser Klinik Year of construction 1974 Floor space 29.000 m² 145 beds / full medical care Investment 1.9 Million EUR



Challenges

- Cost-neutral modernization of technical building equipment
- Overall energy cost reduction
- Rise energy efficiency
- Increase sustainability

Solution/portfolio

- Complete replacement of the air condition systems
- Combined heat power plant (CHP) to cover base load
- "Green Building Monitor" informs patients and staff about the building efficiency level of the building and is motivation to changes in energy behavior
- Funding of the measure through energy savings

Benefits/value to customer

- Energy saving partnership (EPC) / Contractual period of 10 years
- Energy cost savings of EUR 270'000 yearly (-55%)
- 75% power purchasing from the grid
- 50% CO2 reduction

"We have made the right decision to implement the renovation of the hospital technology with an external partner"

Marianne Baehr, CEO Aller-Weser-Klinik gGmbH



Germany

Südzucker Zeitz plant, Germany - Significant savings through optimizing the plant's energy



Südzucker AG

Europe's leading supplier of sugar products 270.000 t sugar p.a.



Challenges

- Maximizing energy efficiency in its 29 sugar factories and two refineries (Example plant Zeitz)
- Run more sustainably and make a contribution toward protecting climate

Solution/portfolio

- SIMOTICS FD motor and speed control to adjusts the speed of the fans to adapt the volume of air required
- Financing through Siemens Financial Services through Energy Performance Contracting (no input of equity or third-party capital)
- According to the plan, the efficient technology should be self-financing.

Benefits/value to customer

- 38% in energy savings = 900 MWh p.a.
- = (275 private households for a whole year)
- Self-financing of efficiency technology
- Customer pays monthly fee corresponding to the energy cost savings



200 Employees

800 Farmers

deliver 12.000 t sugar beets daily



Germany

Energy Performance Contracting the «beauty» of the business model



1	2	3	4	5
Project Management	Risk Management	Financing	Customer Relation	Guaranteed Savings
The entire project ist delivered by a single supplier	The ESCO assumes the related financial and technical risks	All saving measures are financed from the resulting savings	Supplier and customer share the same motivation	The ESCO contracutally guarantees the savings

Unrestricted eu.esco 2019 Page 11 April 2019 The overall benefits for the building owner



Upgrade buildings with no impact on current operational budgets

Reduce building / plant energy consumption by typically over 25%

Minimize the risks (price increases or security of supply), meet your greenhouse gas emissions targets

Include renewable energy and storage capacity and become a "prosumer"

Improve the value of your buildings / plants

Gain a competitive advantage (financial and image wise) and ensure regulatory compliance



Thank you for your attention





EPC market barriers direct or indirect addressable



Information & awareness	Institutional & legislative	Financial	Market & external	Technical & administrative	Behavioral
Absences of success stories	 Problematic government procurement rules 	Difficulties accessing financing	 Low energy prices High perceived risk 	 Complex administrative procedures 	 Client risk aversion about EPC models or future uncertainty
awareness on ESCO concept	Legislations creating unfavorable conditions towards	 Scare or expensive capital / stale banking sector 	• Small scale projects	 High transaction costs 	Limited confidence in ESCO services
 Lack of awareness on how to access financing 	Lack of accrediting mechanisms to	 Conventional financing rules are incompatible with EPCs 	• Multi-party ownership and split	 Future savings predictability issues 	Preference for in- house solutions
 Undervalued benefits of energy efficiency improvements 	certify ESCOs	 Lack of experience in EE projects of financial Institutions 	incentives	 Lack of technical skills / experience in EPC projects 	 Unwillingness to take on long-term debt

In coordination with the European Commission DG Energy / Joint Research Center

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Energy performance contracting Essen City Hall, Germany



Essen City Hall

- Putting in operation 1979
- 22 stories / 106 meter high
- 69.000 square meters office space



Challenges

- Drive down OPEX, increase energy efficiency
- Improve employee satisfaction
- Raise public perception and visitor satisfaction
- Improve overall building performance

Solution/portfolio

- Replacement of central ventilation system
- · Renewal of room air conditioners
- Replacement of control systems
- New energy efficient lighting systems

Benefits/value to customer

- Immediate and guaranteed cost reduction
- Improved visitor and employee experience
- Better sustainability performance
- High operational security



10.5 Mio € Investment

1.2 Mio € Guaranteed savings per year

2.700 t CO2 abatement per year



Germany

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